ASSEMBLY INSTRUCTIONS
(SEE ILLUSTRATION BELOW)

1. Assemble a plastic bearing (7) into a hitch tube (2) so that the bearing flange is against the outside of the hitch tube. You may need to place a block of wood against bearing and carefully tap with a hammer.

2. Place a cotter pin (12) into the inside hole of the axle.

3. Slide the washer (6), spacer (3), hitch tube (2), washer (6) onto the axle.

4. Place cotter pin (12) into the outside hole of the axle.

5. Repeat steps 1 through 4 on the other side.

6. Bring the two hitch tubes together using three 5/16 X 3" hex bolts (8) and 5/16" nuts (10). Do not tighten yet.

7. Assemble hitch brackets (1) to hitch tubes (2) using two 5/16 X 2-1/4" hex bolts (4) and 5/16" nylock nuts (10). Do not tighten yet.

8. Tighten all bolts and nuts starting with hitch tubes (2), ending with hitch brackets (1).

9. Install hitch pin (9) through hitch brackets (1) and secure with hair cotter pin (5).

10. Adjust plug (11) size by twisting handle. Lock a plug in each end of roller drum by flipping handle down.

PLUG ADJUSTMENT
(SEE FIGURE 1)

1. Pull plug firmly in opposing directions

2. Twist ring counter-clockwise to tighten

NOTE: If the outer washer is not functioning properly, use a pair of needlenose pliers to ensure that it is free.