ASSEMBLY INSTRUCTIONS
(SEE ILLUSTRATION BELOW)

1. Assemble bearings (Ref. 5) into hitch tubes (Ref. 3) so that bearing flange is against outside of hitch tube. (You may need to place a block of wood against bearing and carefully tap with a hammer.)

2. Place hitch tubes (Ref. 3) onto both ends of roller shaft. Assemble a flat washer (Ref. 6) onto each end of roller shaft and secure with two cotter pins (Ref. 12).

3. Assemble scraper bar (Ref. 2) to hitch tubes (Ref. 3) using two hex bolts (Ref. 9) and hex lock nuts (Ref. 10). Do not tighten yet.

4. Assemble ends of hitch tubes (Ref. 3) together using two hex bolts (Ref. 7) and hex lock nuts (Ref. 10). Do not tighten yet.

5. Assemble hitch brackets (Ref. 4) to hitch tubes (Ref. 3) using two hex bolts (Ref. 8) and hex lock nuts (Ref. 10). Do not tighten yet.

6. Tighten bolts and nuts starting with scraper bar (Ref. 2), then ends of hitch tubes (Ref. 3), and finally hitch brackets (Ref. 4).

7. Install hitch pin (Ref. 13) through hitch brackets (Ref. 4) and secure with hair cotter pin (Ref. 14).

8. Adjust plug (Ref. 11) size by twisting handle. Lock a plug in each end of roller drum by flipping handle down.