

45-01798

SAFETY PRECAUTIONS

- 1. **Never** attach a garden hose to the fill/drain hole when filling. Dangerous pressure build up could occur inside roller.
- 2. **Never** fill roller to maximum weight without checking capability of vehicle to safely pull and stop. Refer to the towing vehicle owners manual.
- 3. **Never** use roller up and down hills; always work across hills and slopes.
- 4. **Never** use roller on slopes greater than 10°. Refer to included Slope Guide.
- 5. Never allow children to operate towed equipment.
- 6. Never allow children or others on towed equipment
- 7. Always use caution when turning, slowing, or stopping.
- 8. Always drain roller to keep from freezing.
- 9. **Always** keep the area clear of bystanders; paying close attention to children and pets.

SPECIFICATIONS

Roller Drum:	24" Dia. x 36" Wide, Welded Steel
O.A. Width:	Approximately 40"
Bearings:	1" I.D., Replaceable
Tow Hitch:	Std. Pin Type - 1/2" Hole
Weight w/ Water:	Up to 640 Lbs. Filled with Water
Approx. Sh. Wt.:	Approximately 105 Lbs.

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ASSEMBLY INSTRUCTIONS

(SEE ILLUSTRATION BELOW)

- 1. Assemble a plastic bearing (7) into a hitch tube (2) so that the bearing flange is against the outside of the hitch tube. You may need to place a block of wood against bearing and carefully tap with a hammer.
- 2. Place a cotter pin (12) into the inside hole of the axle.
- Slide the washer (6), spacer (3), hitch tube (2), washer (6) onto the axle.
- 4. Place cotter pin (12) into the outside hole of the axle.
- 5. Repeat steps 1 through 4 on the other side.
- 6. Bring the two hitch tubes together using three 5/16 X 3" hex bolts (8) and 5/16" nuts (10). **Do not tighten yet.**
- Assemble hitch brackets (1) to hitch tubes (2) using two 5/16 X 2-1/4" hex bolts (4) and 5/16" nylock nuts (10). Do not tighten yet.
- **8. Tighten** all bolts and nuts starting with hitch tubes (2), ending with hitch brackets (1).
- 9. Install hitch pin (9) through hitch brackets (1) and secure with hair cotter pin (5).
- 10. Adjust plug (11) size by twisting handle. Lock a plug in each end of roller drum by flipping handle down.

PLUG ADJUSTMENT (SEE FIGURE 1)

- 1. Pull plug firmly in opposing directions
- 2. Twist ring counter-clockwise to tighten

NOTE: If the outer washer is not functioning properly, use a pair of needlenose pliers to ensure that it is free.

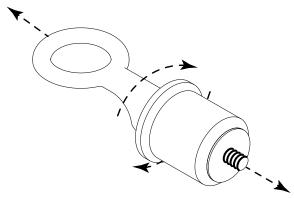
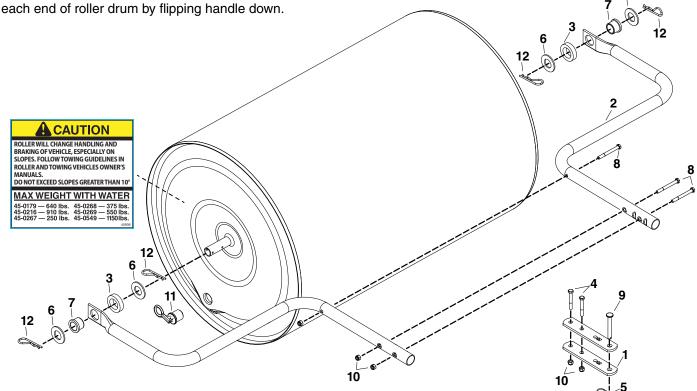
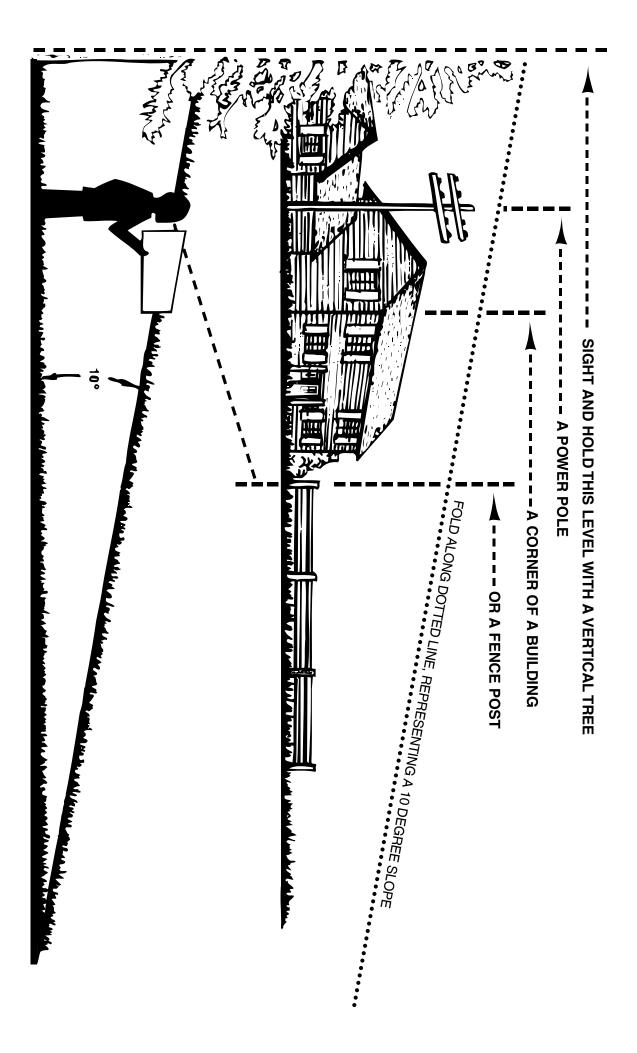
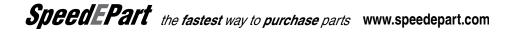


Figure 1.



REF	PART NO.	QTY	DESCRIPTION	REF	PART NO.	QTY	DESCRIPTION
1	24192BL1	2	Bracket, Hitch (Straight)	9	47623	1	Pin, Hitch 3/8 x 3"
2	2-256BL3	2	Tube, Hitch (Roller)	10	47810	5	Nut, 5/16-18 Nylock
3	40740	2	Spacer, 1.28 ID x 2.0	11	49467	2	Plug, Roller (1-1/4)
4	43224	2	Bolt, Hex 5/16-18 x 2-1/4"	12	714-0117	4	Pin, Hair Cotter 5/32
5	43343	1	Pin, Hair Cotter			1	Assembly, 24x36 Roller
6	43528	4	Washer, 1" SAE 1.06		3-124	1	Owner's Manual
7	43632	2	Bearing, Plastic		45906	1	Roller Caution Label
8	46782	3	Bolt, Hex 5/16-18 x 3"				





REPAIR PARTS

Agri-Fab, Inc. 809 South Hamilton Sullivan, IL. 61951 217-728-8388 www.agri-fab.com