ASSEMBLY INSTRUCTIONS
(See illustration below)

1. Remove two hex bolts (Ref. No. 7) and hex nuts (Ref. No. 8) from bearing mount brackets.

2. Place the hitch assembly (Ref. No. 2) in position in the bearing mount brackets (Ref. No. 3). Optional knockdown hitch requires assembly as shown below.


REPAIR PARTS
303 West Raymond St. Sullivan, IL. 61951 - Telephone (217)728-8388 Printed in USA - Form No. 43707 (Rev. 3/93)

PARTS LIST FOR HEAVY DUTY LAWN ROLLER MODELS: 45-0179, TMO-33014A and 190-484-000

<table>
<thead>
<tr>
<th>Ref. No.</th>
<th>Part No.</th>
<th>Description</th>
<th>Ref. No.</th>
<th>Part No.</th>
<th>Description</th>
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<tr>
<td>1</td>
<td>62377</td>
<td>Lawn Roller Ass’y</td>
<td>7</td>
<td>43063</td>
<td>Hex Bolt 5/16-18 x 1.00&quot; Lg.</td>
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<tr>
<td>2</td>
<td>62378</td>
<td>Hitch Ass’y Complete</td>
<td>8</td>
<td>43064</td>
<td>Hex Lock Nut 5/16-18</td>
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<tr>
<td>3</td>
<td>23397</td>
<td>Bearing Mount Bracket</td>
<td>9</td>
<td>43709</td>
<td>Plug 1&quot;</td>
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<tr>
<td>4</td>
<td>43632</td>
<td>Bearing</td>
<td>10</td>
<td>1509-170</td>
<td>Hex Bolt 5/16-18 x 2-3/4&quot; Lg.</td>
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<tr>
<td>5</td>
<td>43528</td>
<td>Flat Washer 1&quot; Std.</td>
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<td>6</td>
<td>43501</td>
<td>Cotter Pin 5/32&quot; Dia. 1-1/2&quot; Lg.</td>
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</tbody>
</table>
SAFETY PRECAUTIONS

1. Do not fill roller to maximum weight without checking capability of vehicle to safely pull and stop.

2. Never use roller up and down hills, always work across hills and slopes.

3. Use caution when turning, slowing or stopping.

4. Always drain roller to keep from freezing.

SPECIFICATIONS:

Roller Drum: Dia. 24" x 36" Wide, Heavy Ga. Welded Steel

O.A. Width: Approx. 39-3/4"

Bearings: 1" I.D., Replaceable

Tow Hitch: St'dPin Type - 5/8" Hole

Weight w/ Water: Up to 640 Lbs. Filled with Water (Note: May be filled with sand)

Approx. Sh. Wt.: 110 Lbs. (2 Pcs.)