

SAFETY PRECAUTIONS

- 1. **Never** attach a garden hose to the fill/drain hole when filling. Dangerous pressure build up could occur inside roller.
- 2. **Never** fill roller to maximum weight without checking capability of vehicle to safely pull and stop. Refer to the towing vehicle owners manual.
- 3. **Never** use roller up and down hills; always work across hills and slopes.
- 4. **Never** use roller on slopes greater than 10°. Refer to included Slope Guide.
- 5. Never allow children to operate towed equipment.
- 6. Never allow children or others on towed equipment
- 7. Always use caution when turning, slowing, or stopping.
- 8. Always drain roller to keep from freezing.
- 9. **Always** keep the area clear of bystanders; paying close attention to children and pets.

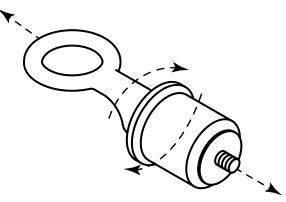
SPECIFICATIONS

Roller Drum:	ler Drum: 24" Dia. x 36" Wide, Welded Steel	
O.A. Width:	Approximately 40"	
Bearings:	arings: 1" I.D., Replaceable	
Tow Hitch:	Hitch: Std. Pin Type - 1/2" Hole	
Weight w/ Water:	Up to 640 Lbs. Filled with Water	
Approx. Sh. Wt.:	pprox. Sh. Wt.: Approximately 105 Lbs.	

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ASSEMBLY INSTRUCTIONS (SEE ILLUSTRATION BELOW)

- 1. Assemble bearings (Ref. 5) into hitch tubes (Ref. 3) so that bearing flange is against outside of hitch tube. You may need to place a block of wood against bearing and carefully tap with a hammer.
- 2. Place hitch tubes (Ref. 3) onto both ends of roller shaft. Assemble a flat washer (Ref. 6) onto each end of roller shaft and secure with two cotter pins (Ref. 12).
- 3. Assemble scraper bar (Ref. 2) to hitch tubes (Ref. 3) using two hex bolts (Ref. 9), spacers (Ref 15), and hex lock nuts (Ref. 10). Do not tighten yet.
- 4. Assemble ends of hitch tubes (Ref. 3) together using two hex bolts (Ref. 7) and hex lock nuts (Ref. 10). Do not tighten yet.
- 5. Assemble hitch brackets (Ref. 4) to hitch tubes (Ref. 3) using two hex bolts (Ref. 8) and hex lock nuts (Ref. 10). Do not tighten yet.
- 6. Tighten bolts and nuts starting with scraper bar (Ref. 2), then ends of hitch tubes (Ref. 3), and finally hitch brackets (Ref. 4).
- Install hitch pin (Ref. 13) through hitch brackets (Ref. 4) 7. and secure with hair cotter pin (Ref. 14).
- 8. Adjust plug (Ref. 11) size by twisting handle. Lock a plug in each end of roller drum by flipping handle down.

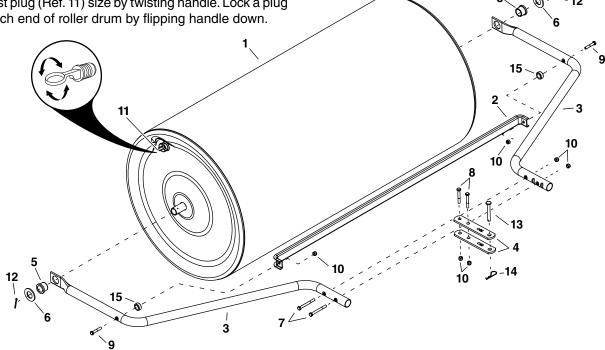


Plug Adjustment Instructions for tightening plug

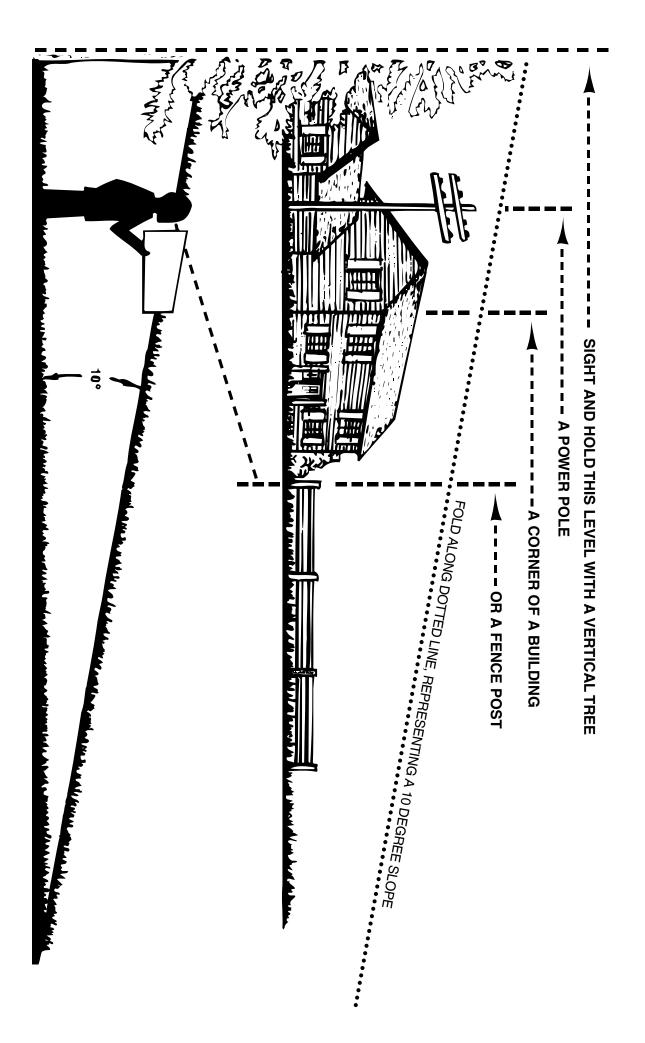
Pull plug firmly in opposing directions

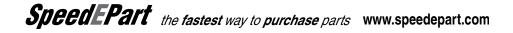
Twist ring counter-clockwise to tighten

NOTE: If the outer washer is not functioning properly, use a pair of needlenose pliers to ensure that it is free.



Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1		1	Roller Drum (Not sold separately)	8	43224	2	Hex Bolt, 5/16-18 x 2-1/4"
2	24867	1	Scraper Bar	9	43084	2	Hex Bolt, 5/16-18 x 1-3/4"
3	48361	2	Hitch Tube	10	47810	6	Hex Lock Nut, 5/16-18
4	24192	2	Hitch Bracket	11	49467	2	Plug, Lawn Roller
5	43632	2	Bearing, Plastic	12	43501	2	Cotter Pin, 5/32" x 1-1/2"
6	43528	2	Flat Washer, 1"	13	47623	1	Hitch Pin
7	46782	2	Hex Bolt, 5/16-18 x 3"	14	43343	1	Hair Cotter Pin 1/8"
				15	23625	2	Spacer





REPAIR PARTS

Agri-Fab, Inc. 809 South Hamilton Sullivan, IL. 61951 217-728-8388 www.agri-fab.com